

25

DART AEROSPACE LTD		Work Order:	19215
Description: Saddle Kit		Part Number:	K10003
		Qty:	10 8
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	LD	03.05.22	10																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 WK 23 LD	Suc	03-05-22	8																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B18841</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B19218</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B19218</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B19219</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19219</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket - B16015</td><td>B16022</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket - B16016</td><td>B14133-B8167</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B86233</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B16077</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B16025</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B19008</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M107168</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M11287</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt m 9705</td><td>M12231</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt m 12903</td><td>M107168</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M12749</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer m 3154</td><td>M11117</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M12903</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M12120</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B18841	1	D2571	Saddle	B19218	1	D2572	Saddle	B19218	1	D2573	Saddle	B19219	1	D2574	Saddle	B19219	1	D2736-1	Bracket - B16015	B16022	1	D2736-3	Bracket - B16016	B14133-B8167	4	D2747	Socket Head Set Screw	B86233	2	D2876	Spacer	B16077	2	D2877	Spacer	B16025	1	D2968-041	Tow Ring	B19008	16	AN4-6A	Bolt	M107168	4	AN4-46A	Bolt	M11287	8	AN4-51A	Bolt m 9705	M12231	8	AN6-12A	Bolt m 12903	M107168	32	AN960JD416	Washer	M12749	8	AN960JD616	Washer m 3154	M11117	1	AN970-4	Washer	M12903	29	MS21042L4	Nut (or MS21042-4)	M12120	④	03-06-26	8
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03-06-26	8																																																																																
5	PK	Pack per PPP K10003 REV.D	SR	03-06-27	8																																																																																
6	AC	Cost / part: 57644	Suc	03-06-27	8																																																																																
7	DC	Close W/O 584.55 Inspection Level 21	BS	03.06.27																																																																																	

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 22, 2003
01:41 pm

Work Order No : 0019215

Project Name : K10003

Project For : WK325

Work Order Type : Main

Main WO Number :

House Part Number : *K10003

Description : D205-634-011 Saddle K1

Manufactured : Yes

Amount Req'd :

Amount Done :

Start Date : 05-22-03

Est Finish Date : 06-12-03

Act Finish Date :

Drawings Req'd : No

Ok for Approval :

Approval Rec'd :

Department Code:

Burden Flags : NNNNNNN

Order Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No :

OE Value : 0.00

Est Margin : 0.000%

Actual Margin : 0.000%

0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00	0.00	0.00
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00	0.00	0.00
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00